**SECTION 08 33 00**

**VisionAire® MicroCoil Grille**

**ROLLING GRILLES – OPEN DESIGN**

**GENERAL NOTES TO SPECIFIER:**

This specification section has been prepared to assist design professionals in the preparation of project or office master specifications. It follows guidelines established by the construction specifications institute, and therefore may be used with most master specification systems with minor editing.

Edit carefully to suit project requirements. Modify as necessary and delete items that are not applicable. Verify that referenced section numbers and titles are correct. (Numbers and titles referenced are based on MasterFormat™, 2004 edition).

This section assumes the project manual will contain complete division 01 documents including sections 01 33 00 submittal procedures, 01 62 00 product options, 01 25 13 product substitution procedures, 01 66 00 product storage and handling requirements, 01 77 00 closeout procedures, and 01 78 00 closeout submittals. If the project manual does not contain these sections, additional information should be included under the appropriate articles.

This is an open proprietary specification allowing users the option of approving other manufacturers which comply with the criteria specified herein.

**\*\* NOTES TO THE SPECIFIER\*\*** are contained in boxes and should be deleted from final copy.

Optional items requiring selection by the specifier are enclosed within brackets, e.g.: [35] [40] [45]. In cases where one of the optional items is a standard feature of the grille model, it is listed in the first position. Make appropriate selection and delete others.

Items requiring additional information are underlined, e.g.: \_\_\_\_\_\_\_\_\_\_\_.

**PART 1** GENERAL

**\*\* NOTE TO SPECIFIER \*\*** Include appropriate language below, including a reference to section 01 23 00 alternates, if rolling grilles are included in any alternates, add section 01 23 00 to 1.1 B. Delete if no alternates.

1.1 SUMMARY

A. **Section Includes:** [Manual] [and] [electric operated] operated overhead rolling grilles.

B. **Related Sections:**

1. 05 50 00 Metal Fabrications. Door opening jamb and head members.

2. 06 10 00 Rough Carpentry. Door opening jamb and head members.

3. 08 31 00 Access Doors and Panels. Access doors.

4. 08 70 00 Hardware.

5. Division 26. Electrical wiring and conduit, fuses, disconnect switches, connection of operator to power supply, and installation of control station and wiring.

C. **Products That May Be Supplied, But Are Not Installed Under This Section:**

1. Control Station

1.2 SYSTEM DESCRIPTION

A. **Design Requirements:**

1. **Cycle Life:**

a. Design grilles of standard construction for normal use of up to 5 cycles per day maximum, and an overall maximum of 50,000 operating cycles for the life of the grille.

b. Design grilles of special construction for high cycle use. Expected cycles of up to \_\_\_\_ per day. (For requirements exceeding 50 cycles per day or over 100,000 per life of the grille, consider EXTREME® PERFORMANCE MicroCoil Grille)

2. **Safety:**

a. Chain operated doors shall be designed so that the door immediately stops upward or downward travel and is maintained in a stationary position when the hand chain is released by user.

* + - 1. **Headroom:**
         1. Fully coiled curtain with bracket not to exceed 11.75” in diameter

1.3 SUBMITTALS

A. Reference Section 01 33 00 Submittal Procedures; submit the following items:

1. **Product Data**

2. **Shop Drawings**

3. **Quality Assurance/Control Submittals:**

a. Provide proof of manufacturer ISO 9001:2015 registration.

b. Provide proof of manufacturer and installer qualifications - see 1.4 below.

c. Provide manufacturer's installation instructions.

d. Provide manufacturer’s Health Product Declaration (HPD) for each

product

4. **Closeout Submittals:**

a. Operation and Maintenance Manual.

b. Certificate stating that installed materials comply with this specification.

1.4 QUALITY ASSURANCE

A. **Qualifications:**

1. **Manufacturer Qualifications:** ISO 9001:2015 registered and a minimum of five year experience in producing grilles of the type specified.

2. **Installer Qualifications:** Manufacturer's approval.

1.5 DELIVERY STORAGE AND HANDLING

A. Reference Section 01 66 00 Product Storage and Handling Requirements.

B. Follow manufacturer's instructions.

1.6 WARRANTY

A. **Standard Warranty:** Two years from date of shipment against defects in material and workmanship, on mechanical components, operator and control panel

B. **Maintenance:** Submit for owner’s consideration and acceptance of a required preventative maintenance schedule and service agreement for installed products.

**PART 2 PRODUCTS**

2.1 MANUFACTURER

1. **Manufacturer:** Clopay – 8585 Duke Boulevard. Mason, OH 45040.

**Model:** [CESG10C (Straight Pattern)] or [CESG12C (Brick Pattern)]

1. **Cookson**
2. **Cornell**

**Substitutions:** Not Permitted.

2.2 MATERIALS

* + 1. Curtain:
       1. ESG10C Straight Pattern
          1. **Horizontal Rods:** Minimum solid [5/16 inch (8 mm) diameter, 5056 H32 aluminum alloy] sleeved with horizontal aluminum or stainless steel tube spacers to separate vertical links on alternate rods with continuous end tube spacers.
          2. **Vertical Spacing:** 2.5” to 3.7” inches (50.8 mm) on center
          3. **Vertical Chains:** Solid 1/8” minimum stainless steel links, 1/4 inch (6 mm) wide, positioned by aluminum or stainless steel tube spacers on 9 inch (228.6 mm) centers. Provide nylon insert nuts threaded on to the end of each rod to secure the chains.

Configuration - Brick Pattern (Model ESG12C)

* + - * 1. **Horizontal Rods:** Minimum solid 5/16 inch (8 mm) diameter, 5056 H32 aluminum alloy sleeved with horizontal aluminum or stainless steel tube spacers to separate vertical links on every rod with continuous end tube spacers.
        2. **Vertical Spacing:** 2.5” to 3.7” on center
        3. **Vertical Chains:** Solid 1/8” minimum stainless steel links, 1/4 inch (6 mm) wide, positioned by aluminum tube spacers on 9 inch (228.6 mm) staggered centers. Provide nylon insert nuts threaded on to the end of each rod to secure the chains.
      1. Finish:
         1. **Aluminum:** [Mill Finish] [Clear anodized] [Medium bronze duranodic] [Dark bronze duranodic] [Black duranodic]
         2. **Stainless Steel:** Type 304 #4 finish
    1. Bottom Bar:
       1. **Fabrication:**
          1. **Extruded Aluminum Tubular Section:** Minimum 1.5x1.5x.18 inch (38.1x38.1x4.572 mm)
          2. **Stainless Steel Square Tube:** Minimum 1.5x1.5x.18 inch (38.1x38.1x4.572 mm)
       2. **Finish:**
          1. **Extruded Aluminum:** [Mill finish] [Clear anodized]
          2. Stainless Steel: Type 304 #4 finish

**\*\* NOTE TO SPECIFIER \*\*** Use powder coat finish for exposed steel guide components and unpainted when steel guide components are recessed in the wall.

* + 1. **Guides: Wall Mounted:** Heavy duty (minimum .109 inch thick) extruded aluminum sections with [snap-on cover to conceal fasteners and] Santoprene runners on both sides of curtain. Provide steel mounting angle as required for face of wall installation. Also is 12 gauge bent stainless steel with UHMW overlaid on EPDM wear strips.

C. **Guides, Tube Mounted:** Heavy duty extruded aluminum sections with snap-on cover to conceal fasteners and polypropylene pile runners on both sides of curtain. Provide [steel] [aluminum] tubes, floor saddles and hardware as recommended by manufacturer to support grille.

* + - 1. Fabrication:
         1. Aluminum Guide:

**Finish:** [Mill finish] [Clear anodized]

* + - * 1. Stainless Steel Guide, Finish: Type 304 #4 finish
        2. Steel Mounting [Mounting Angles] [Tubes], Finish:

**Standard (Stock Colors):** Phosphate treatment followed by a [gray] [tan] [white] baked-on polyester powder coat; minimum 2.5 mils (0.065 mm) cured film thickness

**SpectraShield® Coating System (Color Selected by Architect):** Phosphate treatment followed by baked-on polyester powder coat, [color as selected by Architect from manufacturer's standard color range, over 180 colors] [custom color as selected by Architect]; minimum 2.5 mils (0.065 mm) cured film thickness; ASTM D-3363 pencil hardness: H or better

**Corrosion Inhibitive:** Phosphate treatment followed by a corrosion inhibitive baked-on zinc enriched gray polyester powder coat; minimum 2.5 mils (0.065 mm) cured film thickness

**Hot-dip Galvanized:** ASTM A 123, Grade 85 zinc coating, hot-dip galvanized after fabrication

* + 1. Counterbalance Shaft Assembly:
       1. **Barrel:** Minimum 6” steel pipe with a 1 1/2 “ inner shaft capable of supporting curtain load with maximum deflection of 0.5125 inches per foot of width.
       2. **Spring Balance:** Oil-tempered, heat-treated steel helical torsion spring assembly designed for proper balance of grille to ensure that maximum effort to operate will not exceed 25 lbs (110 N). Provide wheel for applying and adjusting spring torque.
    2. **Brackets:** Fabricate from minimum 1/4 inch (6.35 mm) steel plate with permanently lubricated ball or roller bearings at rotating support points to support counterbalance shaft assembly and form end closures.
       1. Finish:
          1. **Powder Coat (Stock Colors):** Phosphate treatment followed by a [gray] [tan] [white] baked-on polyester powder coat; minimum 2.5 mils (0.065 mm) cured film thickness
          2. **Hot-dip Galvanized:** ASTM A 123, Grade 85 zinc coating, hot-dip galvanized after fabrication
  1. OPERATION

A. **Manual ControlGard Chain Hoist:** Provide chain hoist operator with endless steel chain, chain pocket wheel and guard, geared reduction unit, and chain keeper secured to guide. Chain hoist to include integral brake mechanism that will immediately stop upward or downward travel and maintain the door in a stationary position when the hand chain is released by the user.

\*\* **NOTE TO SPECIFIER \*\*** Select model MG operators for units that will routinely cycle less than 20 times per day and require no more than ¾ HP. Select SG operators for units that will cycle more than 20 times per day and for large size units that will require greater than ¾ HP.

A. **Supply Model MG Electric Motor Operator, industrial duty** - rated for a maximum of 20 cycles per hour, cULus listed, Totally Enclosed Non Ventilated gear head operator(s) rated (1/3) (1/2) or (3/4) hp as recommended by door manufacture for size and type of door, \_\_\_\_Volts, \_\_\_\_Phase. Provide complete with electric motor and factory pre-wired motor control terminals, maintenance free solenoid actuated brake, [emergency manual chain hoist] [provisions for auxiliary push-up operation] and control station(s). Motor shall be high starting torque, industrial type, protected against overload with an auto-reset thermal sensing device. Primary speed reduction shall be heavy-duty, lubricated gears with mechanical braking to hold the door in any position. Operator shall be equipped with [an emergency manual chain hoist assembly that safely cuts operator power when engaged. A disconnect chain shall not be required to engage or release the manual chain hoist.] [a disconnect cable for auxiliary push-up operation.] Operator drive and door driven sprockets shall be provided with #50 roller chain. Provide an integral Motor Mounted Interlock system to prevent damage to door and operator when mechanical door locking devices are provided. Operator shall be capable of driving the door at a speed of 6 to 9 inches per second (15 to 23 cm/sec). Fully adjustable, driven linear screw type cam limit switch mechanism shall synchronize the operator with the door. The electrical contractor shall mount the control station(s) and supply the appropriate disconnect switch, all conduit and wiring per the overhead door wiring instructions.

A. **Supply Model SG Electric Motor Operator, continuous duty**, cULus listed, Totally Enclosed Fan Cooled gear head operator(s) rated (1/2) to (7 1/2) hp as recommended by door manufacture for size and type of door, \_\_\_\_Volts, \_\_\_\_Phase. Provide complete with electric motor and factory pre-wired motor control terminals, maintenance free solenoid actuated brake, emergency manual chain hoist and control station(s). Motor shall be high starting torque, industrial type, with overload protection. Primary speed reduction shall be heavy-duty gears running in grease or oil bath with mechanical braking to hold the door in any position. The emergency manual chain hoist assembly is automatically disengaged when motor is energized. A disconnect chain shall not be required to engage or release the manual chain hoist. Operator drive and door driven sprockets shall be provided with minimum #50 roller chain. Operator shall be capable of driving the door at a speed of 6 to 9 inches per second (15 to 23 cm/sec). Fully adjustable, driven linear screw type cam limit switch mechanism shall synchronize the operator with the door. The motor shall be removable without affecting the limit switch settings. The electrical contractor shall mount the control station(s) and supply the appropriate disconnect switch, all conduit and wiring per the overhead door wiring instructions.

\*\* **NOTE TO SPECIFIER \*\*** Most common control stations are listed below; consult Architectural Design Services (800) 233-8366 Ext. 4551 for other options. Grilles without a bottom sensing edge must be wired for constant pressure on the “close” button.

1. **Control Station:** Flush mounted, "Open/Close/Stop" push buttons; NEMA 1B.

1. **Control Station:** Flush mounted, "Open/Close" key switch with "Stop" push button; NEMA 1B.

1. **Flush mounted:** "Open/Close" key switch with ["Stop" push button and] [small format Best type 7-pin cylinder] [Schlage 6-pin cylinder] [#5 U-Change cylinder]; NEMA 1B

\*\* **NOTE TO SPECIFIER \*\*** Constant pressure close operation is recommended for motor operated grille units. Select the operator function below when constant pressure close operation is acceptable. The motor control station(s) must be mounted within visible sight of the entire door opening and pressure must be maintained on “close” for the duration of each close cycle.

B. Provide operator to function with constant pressure close operation to meet UL325-2010 listing standard requirements.

\*\* NOTE TO SPECIFIER \*\* Per UL325-2010, doors without a connected and properly functioning primary entrapment protection device will only function by constant pressure close operation. Select the operator function below when constant pressure close operation is acceptable. The motor control station(s) must be mounted within visible sight of the entire door opening and pressure must be maintained on “close” for the duration of each close cycle.

**B. Entrapment Protection:** Provide the following primary entrapment protection device to enable momentary contact close operation.

\*\* **NOTE TO SPECIFIER** \*\* If momentary contact to close is desired, one of the following safety devices must be selected. For a non-contact solution that provides the most coverage in the opening, SafetyGard UL325 Light Curtain with Dynamic Sequential Blanking must be selected. The following options are available individually or in conjunction; please select as desired.

1. **SafetyGard UL325 Light Curtain with Dynamic Sequential Blanking:** Provide monitored, non-contact light curtain consisting of a transmitter and a receiver to be mounted to the guide assembly of the door in the provided mounting channel, projecting a thru beam across the width of the door for the height of the light curtain (3ft or 6ft depending on opening size of the door). Interruption of beam before door fully closes shall cause door to immediately stop downward travel and reverse direction to the fully opened position

2. **Smartsync Wireless Edge Kit –** continuously monitored, wireless sensing/weather edge seal extending full width of door bottom bar. Contact before door fully closes shall cause door to immediately stop downward travel and reverse direction to the fully opened position. Wireless edge kit will use Zigbee wireless technology. Radio band wireless sensing edges will not be permitted.

3. **Provide a 2-wire, E.L.R. electric sensing/weather edge seal** extending full width of grille bottom bar. Contact before grille fully closes shall cause grille to immediately stop downward travel and reverse direction to the fully opened position. Provide a [retracting safety cord and reel] [self-coiling cable] connection to control circuit.

\*\* **NOTE TO SPECIFIER \*\*** The item listed below is an optional secondary entrapment protection device, and may be used in conjunction with a set of primary entrapment protection photo eyes or with constant pressure close operation. Delete if not desired.

C. **Sensing/Weather Edge:** Provide automatic reversing control by an automatic sensing switch within neoprene or rubber astragal extending full width of grille bottom bar.

1. Provide an electric sensing edge device. Contact before grille fully closes shall cause door to immediately stop downward travel and reverse direction to the fully opened position. Provide a wireless sensing edge connection to motor operator eliminating the need for a physical traveling electric cord connection between bottom bar sensing edge device and motor operator.

* 1. ACCESSORIES

\*\* **NOTE TO SPECIFIER \*\*** To provide security a locking mechanism is required on all grilles. Most common locking methods are listed below; consult Architectural Design Support (800) 233-8366 Ext. 4551 for other options.

A. **Locking:**

1. Keyed cylinder locking into both jambs operable from both sides of curtain.

1. Keyed cylinder locking into both jambs operable from coil side of curtain.

1. Keyed cylinder locking into both jambs operable from both sides of curtain with motor interlock cutout switches.

**\*\* NOTE TO SPECIFIER \*\*** Exposed moving operator components lower than 8 feet above floor level that create possible pinch points are required to be covered per UL 325. Specify an operator cover whenever this field condition exists. Hoods are not provided as standard and normally not provided for coil above ceiling application. Delete hood below if not desired.

* + 1. **Hood [and Fascia]:** [24 gauge galvanized steel] [24 gauge stainless steel] [0.040 inch (1.016 mm) aluminum] with reinforced top and bottom edges. Provide minimum 1/4 inch (6.35 mm) steel intermediate support brackets.
       1. Finish:
          1. **GalvaNex™ Coating System (Stock Colors):**

ASTM A 653 galvanized base coating treated with dual process rinsing agents in preparation for chemical bonding baked-on base coat and [gray] baked-on polyester finish coat

* + - * 1. **SpectraShield® Coating System (Color Selected by Architect):**

ASTM A 653 galvanized base coating treated with dual process rinsing agents in preparation for chemical bonding, gray baked-on base coat and gray baked-on polyester finish coat

Phosphate treatment followed by baked-on polyester powder coat, with [color as selected by Architect from manufacturer's standard color range, over 180 colors] [custom color as selected by Architect]; minimum 2.5 mils (0.065 mm) cured film thickness; ASTM D-3363 pencil hardness: H or better

* + - * 1. **Stainless steel:** Type 304 #4 finish
        2. **Aluminum:** [Mill finish] [Clear anodized]
    1. **Operator [and Bracket Mechanism] Cover:** [24 gauge galvanized steel] [24 gauge galvanized steel] [0.040 inch (1.016 mm) aluminum] sheet metal cover [to provide weather resistance] [to enclose exposed moving operating components] at coil area of unit. Finish to match door hood.
    2. **Trim Package:** Minimum 16 gauge [powder coated steel to match guides] [Type 304 #4 finish stainless steel]. Custom-made to hide visible bolts, fasteners and other exposed hardware.

**\*\* NOTE TO SPECIFIER \*\*** Vibration isolators not available for units requiring wind load or seismic validation. Delete below if not required.

1. **Vibration Isolators:**
   1. Include continuous vibration isolators pre-installed on both guides to reduce vibration transferred from the door to the structure. Vibration isolators should be expected to reduce vibration by up to 14%. Dampening pads are to be manufactured from nitrile oil-resistant rubber, durometer 50A.

**\*\* NOTE TO SPECIFIER \*\*** LED-illuminated light kit is a guide mounted LED light strip to provide an additional visible color coded notification on the door opening status. Delete below if not required.

1. **LED Light Kit :**
   1. Include LED Light Kit in [5ft] [10ft] [15ft] length. IP68 rated LED light kit to include guide mounting channel, power supply, controller and signal wire. LED lights to be solid red when door is closed, flash red when door is in motion and solid green when door is fully open.

**Part 3** EXECUTION

3.1 EXAMINATION

* + 1. Examine substrates upon which work will be installed and verify conditions are in accordance with approved shop drawings
    2. Coordinate with responsible entity to perform corrective work on unsatisfactory substrates.
    3. Commencement of work by installer is acceptance of substrate
  1. INSTALLATION
     1. General: Install grille and operating equipment with necessary hardware, anchors, inserts, hangers and supports
     2. Follow manufacturer's installation instructions
  2. ADJUSTING
     1. Following completion of installation, including related work by others, lubricate, test, and adjust grilles for ease of operation, free from warp, twist, or distortion
  3. CLEANING
     1. Clean surfaces soiled by work as recommended by manufacturer
     2. Remove surplus materials and debris from the site
  4. DEMONSTRATION
     1. Demonstrate proper operation to Owner's Representative
     2. Instruct Owner's Representative in maintenance procedures

END OF SECTION